

Value Stream Mapping

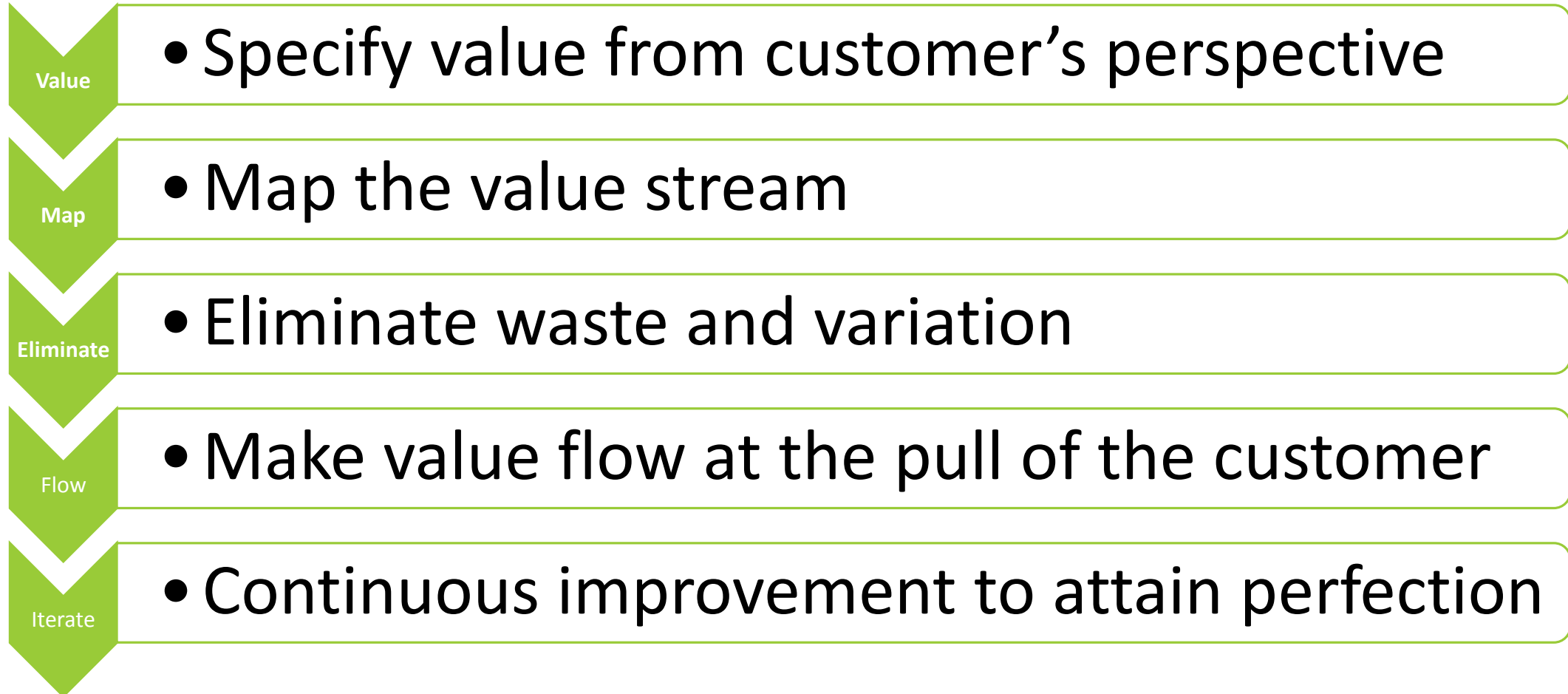
BY

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NCR CORPORATION

A solid green horizontal bar at the bottom of the slide.

What is Lean?



Lean Tools

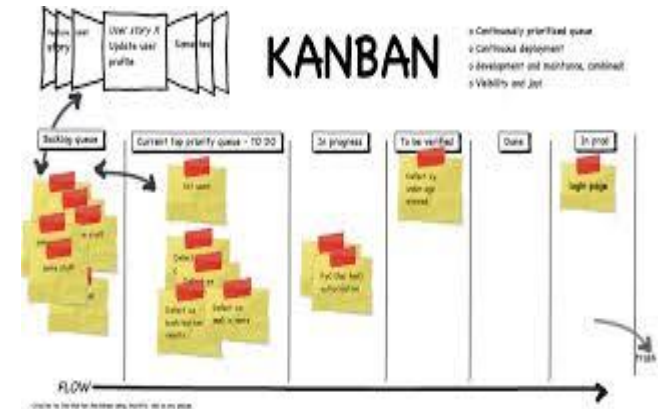


6S

改 **KAI=Change**
善 **ZEN=Good**
改善 **KAIZEN**
改善 **(Continual Improvement)**



Value Stream Mapping



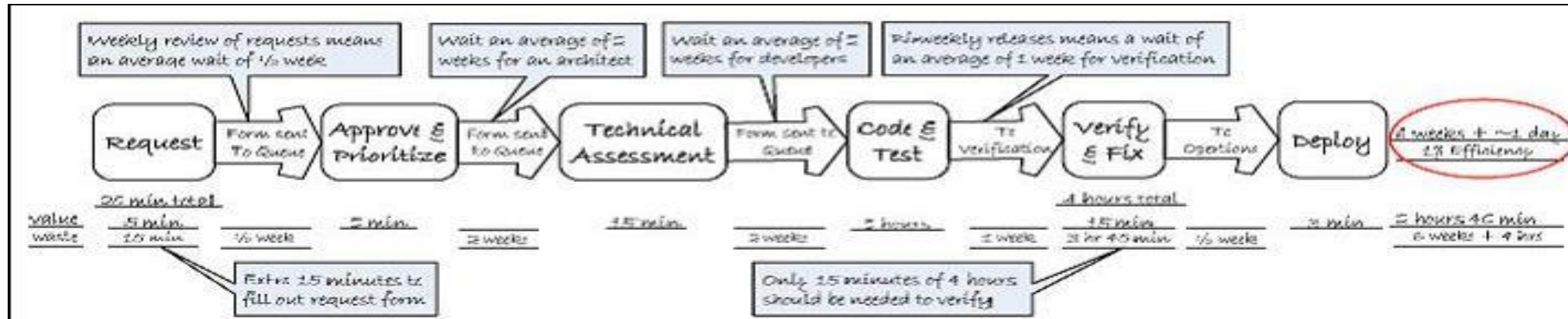
Value Stream Mapping

Value stream mapping is a tool that helps you see the flow of material and information as a product makes its way through the value stream

Retrain you brain to see waste

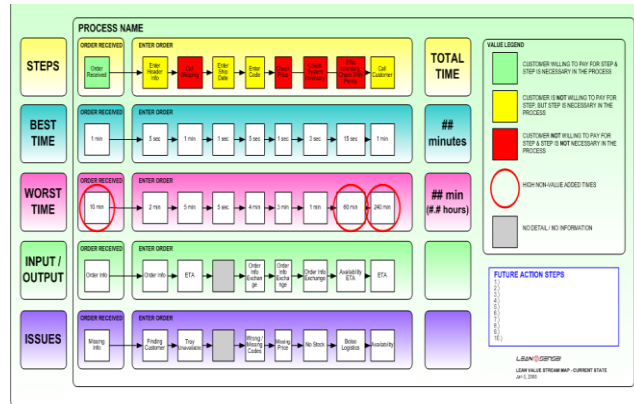
Ask yourself - "Why am I really doing this?"

Map your value stream to identify inefficiencies

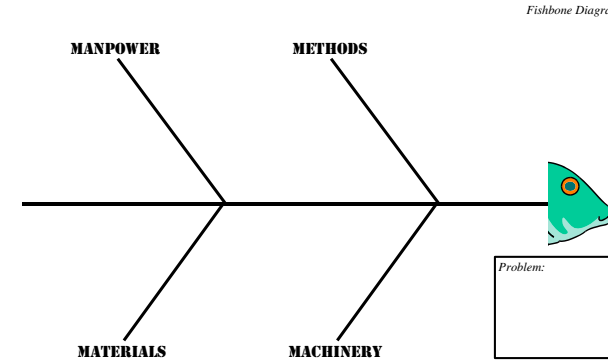


Value stream mapping is one of the most effective ways to identify waste, determine areas of opportunity, and resolve "hidden" manufacturing and supply chain issues.

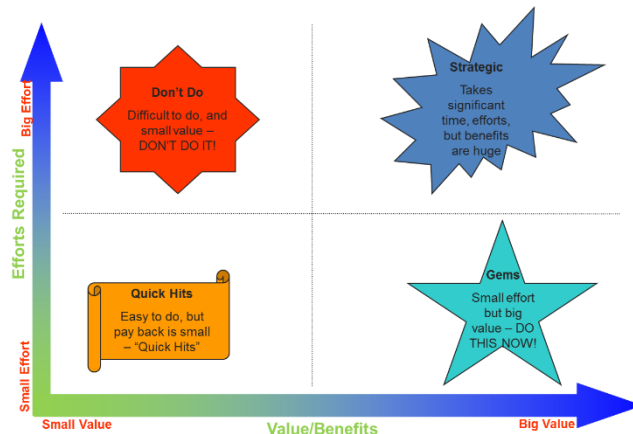
Problem Solving Steps



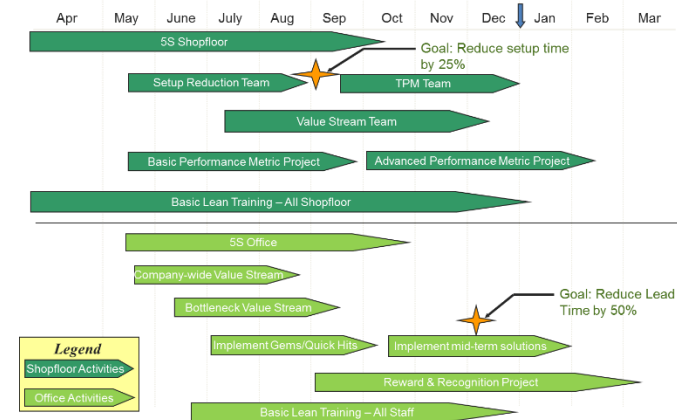
Value Stream Map



Find root cause



Prioritize solutions using Value Graph



Plan Implementation

A Perfect Process = A Value Stream

- Solves customer's need completely
- Minimizes time
- Provides exactly what is wanted
- Delivers value when wanted
- Supplies value where wanted
- Reduces the number of decisions

AND...HAS NO WASTE